

## Platen Level Gauge Instructions



Clean all pallets and attach clean paper for PLG to ride upon.



Designate a pallet as you setup pallet, checking level front-to-back and side-to-side.



Make sure the height is in the mid-range. This allows you to go up and down as you go along, leveling your pallets.



Use the Go-No-Go Gauge to adjust the height of the squeegee bar so it lowers without touching the pallet. The GNG is magnetic and will quickly attach to the squeegee bar. Lower the bar and if the GNG gauge bends, adjust the squeegee bar up until the GNG does not touch the pallet. DO NOT

place the PLG on the squeegee bar until there is adequate space for the level to be lowered on the pallet without damaging the PLG gauge.



Wipe the bottom of the bar clean prior to placing the PLG on the squeegee holder. This allows for accurate evenness for measuring the level of the pallets.



Attach the PLG onto the squeegee holder as you would attach a squeegee. If your machine does not have automatic clamps, use your manual clamps as you normally would.



Push the button on top next to the top level gauge to turn it on to check the level of the PLG.



If off, adjust the front to back and side-to-side as you would a squeegee until the PLG is showing level.



Once the PLG is level, raise the pallet and adjust.



Adjusting the pallet, align the middle (black) line of the PLG to the middle line of the fluorescing lights. Once you have the pallet level, you now have a designated pallet that you have adjusted so the PLG is perfectly level.



Index the machine and move the PLG back and forth to adjust each pallet front-to-back and side-to-side, as well as the height.

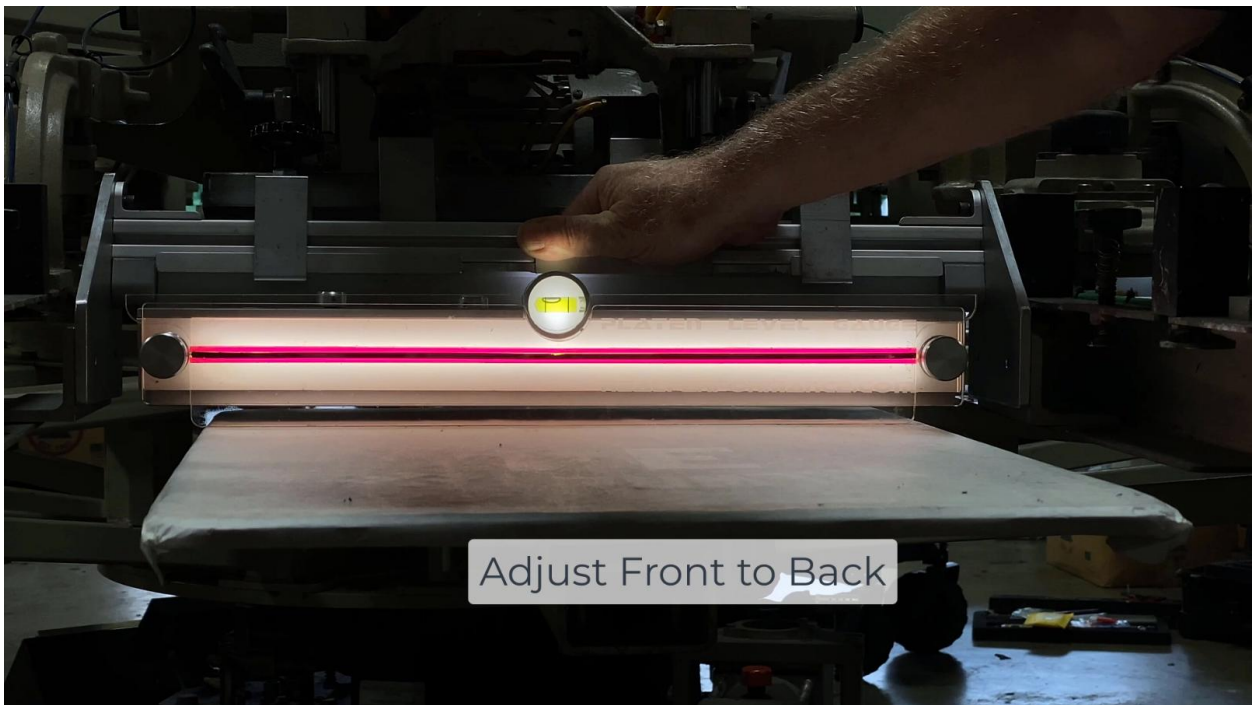
### **Frame Level Attachment**



The frame level attachment can be used with the PLG to level your screen holders.



Attach the Frame Level to the PLG, manually with squeegee clamps.



Set the Frame Level on the screen holders and move from front-to-back, adjusting the screen holders as needed.